The **FACTS** Servo Positioned Dual Electric Mill Knife System

The mill knife system can be fully integrated with the **FACTS** gauge control system, but retains full functionality even when the gauge control system is powered down.

**System Highlights**

- 2 independent mill knife systems, 1 for the top feed strip, and 1 for the bottom feed strip
- Calendar speed compensation to automatically adjust the width of the feed strip
- Slug increase/slug decrease to rapidly adjust calendar bank height
- Stand alone capability
- 5.6” Operator HMI
- Sealed dual linear actuators with a proven track record in bubble piercers and on-calendar servo trim knife applications
- Knife brackets for use with commercially available mill knives
- Available as a single mill knife for single feed strip applications

**Benefits & Payback**

- More consistent calender bank size
- Consistent work history in bank results in:
  - Reduced gauge variations
  - Improved quality of calendared rubber
- Reduced operator workload

**FACTS Capabilities**

**FACTS** is a complete provider of turn key automation systems for continuous processes. Our capabilities include Total Line Control, heater and drive panels, data collection, analysis & reporting tools, profile control systems, new scanning systems and scanner retrofits.