The non-nuclear solution

The FACTS SME Gauge is THE non-nuclear solution for calendered web thickness measurement. The SME (Shadow Micrometer Eddy) Single Side Scanner provides a rugged, high speed scanning platform and is designed for precise and repeatable performance with an extended life of operation, even in harsh environments.

Features

- Complete system includes sensor assembly, console, frame controller, and single side scanning frame.
- **True Thickness Measurement**
  - Scanning Profile Measurement
  - Up to four sensors per frame
  - Profile measurement for machine direction, cross direction, and overall thickness control.
- Available in web widths up to 120 inches

Use with the FACTS TCC 1600 Total Calender Control

- Complete calender gauge control solution
- High-Res display for Scan profiles + fixed point data
- Menu-driven, touch screen for command inputs
- Select profile & trend plots from 40 various displays
- Machine direction control of product thickness
- Single/multi-scan average profiles for each gauge
- Recipe setup

Benefits & Payback

- Non-Nuclear measurement technology
- Non-proprietary components
- Ease of serviceability
- Low cost of lifetime ownership

FACTS Capabilities

FACTS is a complete provider of turn key automation systems for continuous processes. Our capabilities include Total Line Control, heater and drive panels, data collection, analysis & reporting tools, profile control systems, new scanning systems and scanner retrofits.
Design and Construction

- Belt driven robust linear actuator
- Sealed, non-drip design
- Widths up to 12 feet available
- 0 to 10 inches per second scan speed
- Closed loop servo control
- Proximity sensors for travel limits and positioning
- Reference roll with idlers optionally provided

How the SME Gauge Works

The FACTS SME gauge consists of a non-contact LED micrometer and precision eddy current sensor mounted in a single housing. The SME gauge is used in conjunction with a reference roll. The SME housing is positioned over the reference roll in a manner that enables the LED Micrometer to measure the distance the product being measured extends above of the surface of the roll. Using the Eddy Current sensor to locate the roll surface, the thickness of the web can be calculated.

Applications

Suitable for any application where the product to be measured is non-conductive and is flexible enough to make a 45° wrap around the reference roll such as:

- Foam sheet
- Multi-layer sheet and film
- Materials with variable amounts of filler or are heavily pigmented

Measurement Range: 2 mils to 500 mils (0.002" to 0.500")

FACTS is the leader in calender gauge control, as well as overall process line control solutions. FACTS has provided systems worldwide to world class manufacturers in the tire and rubber, conveyor belting, power transmission, and hose industries.

FACTS routinely provides new and existing process lines with complete electronic control systems and integrated HMI. Controls provided include, but are not limited to: temperature, speed and pressure control; sequence control; drive and heater systems; profile measurement and control.

FACTS offers you experience at your fingertips with 24/7 support via Internet or modem.

FACTS provides the tools to control your bottom line. Contact us today.

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